

Work Order ID 57039

Wednesday, March 17, 2010 3:22:00 PM



Page 1

Item ID: D2057

Revision ID:

Item Name: Plug

Start Date: 3/17/2010 Start Qty: 20.00

Required Date: 3/23/2010 Req'd Qty: 20.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: *mf*

Date: *10-3-17*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2057

Rev C

100



Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

0.00

Memo

0.00

Make as per Dwg D2057 and Folio FA260.

Break all sharp edges 0.015 max.

Do not drill Ø0.191

SA 10/03/18

20 *φ*

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

SA 10/03/18

20 *φ*

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

Memo

0.00

MA
10/03/18

20 *φ*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Setup Start

Stop

Cust Item ID:

Customer:

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Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: 6

0.00

Memo

0.00

10-3-18 202 50

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/24 10/3/19

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Picklist Print

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Page 1

Work Order ID: 57039

Parent Item: D2057

Parent Item Name: Plug

Comments:

IPP D 02.08.22 Make in Cobra KJ
IPP Rev:E 08-05-27 as per ECN1195P DD verified by:EC
IPP Rev:F 08-06-04 Added QC8 JLM Verified By:EC
IPP Rev:G 08-06-20 rev.D as per dwg DD verified by:EC

Start Date: 3/17/2010

Required Date: 3/23/2010

Start Qty: 20.00

Required Qty: 20.00

M6061T6R0.750

Purchased

No

100

f

65.9864

2.1053



6061-T6 Round Bar .750"



Warehouse

Location

Main Warehouse

MAT012

Loc Qty

Loc Code

65.9864

110791

2.97

112041

2.3164

112442

50

112663

10.7

2.12 RT SA 10/03/18

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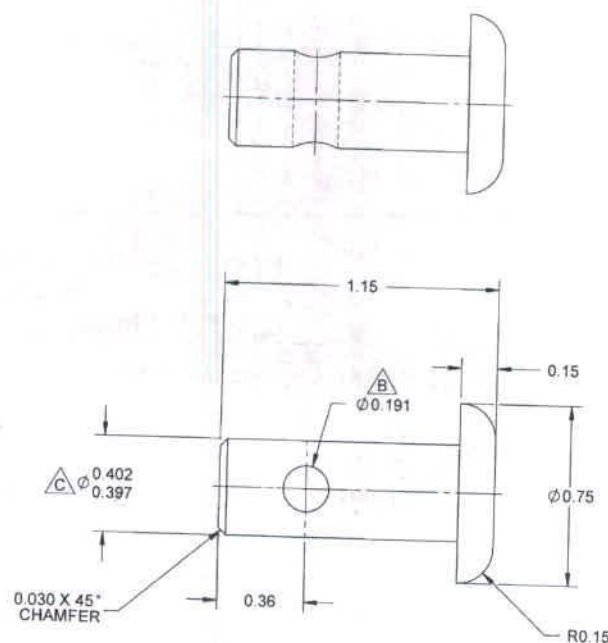
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D2057 PLUG

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ROUND BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF DART SPEC M6061T6R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

RELEASED
08 06 10

DESIGN	JB	PH	08.06.10
DRAWN	JB	CP	98.10.15
CHECKED	JB	JB	92.03.13
MFG. APPR.	JB	BY	DATE
APPROVED	JB	DART AEROSPACE LTD	
DE APPR.	JB	HAWKESBURY, ONTARIO, CANADA	
DATE	08.06.10	DRAWING NO.	REV. C
		D2057	SHEET 1 OF 1
		TITLE	SCALE
		PLUG	NTS
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